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रसायन एवं पेट्रोरसायन विभाग, रसायन एवं उर्वरक मंत्रालय, भारत सरकार बी/२५, सि.एन.आई.कॉम्पलेक्स, पटिआ, भुवनेश्वर-751024, ओडिशा

CIPET: SARP - LABORATORY FOR ADVANCED RESEARCH IN POLYMERIC MATERIALS

Dept. of Chemicals & Petrochemicals, Ministry of Chemicals & Fertilizers, Govt. of India

B/25, C.N.I. Complex, Patia, Bhubaneswar-751 024, Odisha Ph: 0674 - 2742852, 2740173, Fax: 0674 - 2740463 E-mail: larpm@cipet.gov.in, Web: www.larpm.gov.in

LARPM/CIPET/Testing/2024-25/

Date- 02.04.2024

To,

सिपेट CIPET

M/s. Greenware Revolution 42E, Chaulpatty Road (Ardhendu Sekhar Naskar Sarani) Kolkata, West Bengal - 700010 Mob: 9830011227

Sub -Test Report -Reg.

Dear Sir,

Ref No: 1) Letter Ref: GR-G Bio-001/23-24 dated 23.04.2023 & SSF 2) Our Work Order No.: LARPM/BBS./2023-24/064 dated 30.06.2023

With reference to the above cited subject, please find enclosed herewith Test Report No. 01146 dated 02.04.2024.

Kindly acknowledge the receipt of the same.

not Hohmite Thanks & Regards,

Director & Head (Principal Scientist)

Encl: As above



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CERTIFICATE OF ANALYSIS AS PER ISO 17088:2021

LARPM/CIPET/Testing/2024-25/

Date-02.04.2024

सिपेट CIPET

M/s. Greenware Revolution 42E, Chaulpatty Road (Ardhendu Sekhar Naskar Sarani) Kolkata, West Bengal - 700010

Sub -Test Report-Reg.

Dear Sir,

Ref No: 1) Letter Ref: GR-G Bio-001/23-24 dated 23.04.2023 & SSF 2) Our Work Order No.: LARPM/BBS./2023-24/064 dated 30.06.2023

With reference to the above, the submitted sample was analyzed as per ISO 17088:2021. The summary detail of testing & analysis is given below:

Company Name & Address : M/s. Greenware Revolution

42E, Chaulpatty Road (Ardhendu Sekhar Naskar Sarani)

Kolkata, West Bengal - 700010

Sample Details : "Biodegradable carry bags in different size",

Sample ID: Biodegradable carry bags — as stated by the party.

Test Report No : 01146 & dated 02.04.2024

: 30.06.2023 Date of Receipt of sample **Date of Initiation** : 09.08.2023 Date of Completion : 25.03.2024 : 91.44 Percentage of Compostability In 153 days

Requirement of Compostability in : 90 %

180 days as per ISO 17088:2021

The sample submitted by M/s. Greenware Revolution is compostable and the percentage of compostability in 153 days reported vide test report No. 01146 is 91.44%.

The submitted sample also complies with the terms of compostability seed germination and disintegration as per ISO 17088:2021.

Thanks & Regards,

Dr. Akshaya Kumar Palai (Quality Manager) Encl : Analysis Report



💡 42E,ChoulpattyRoad,Kolkata-700010

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ANALYSIS REPORT

Report No.: 01146 Date: 02.04.2024

Page: 01 of 04

Issued to

M/s. Greenware Revolution 42E, Chaulpatty Road (Ardhendu Sekhar Naskar Sarani) Kolkata, West Bengal - 700010

Customer Ref. No. & Date : Letter Ref: GR-G Bio-001/23-24 dated 23.04.2023 & SSF

Work order Ref. No. & Date: LARPM/BBS./2023-24/064 dated 30.06.2023

As per Standard : Refer part C

PART A: PARTICULARS OF SAMPLE SUBMITTED

a) Name of the Sample : "Biodegradable carry bags in different size"

-as stated by the party.

b) Grade/verity/Type/Size/Class etc.

c) Code No. : Biodegradable carry bags -as stated by the party.

d) Quantity (pcs.,/mtr/gm/nos) : 500 g (Approx)

e) Mode of packing

(Sealed carton/polypouch/container or not) : Packed in Carton. f) Date of receipt of sample : 30.06.2023

g) Date of Performance of test : 30.06.2023 - 25.03.2024

h) Any other information : Interim Report No. 01070 dated 17.01.2024

PART B: SUPPLEMENTARY INFORMATION

a) Reference to sampling procedure

: Drawn & Supplied by the party b) Supporting documents for

Measurements taken and results derived like graphs, tables, sketches and/or Photographs as appropriate to

: As per part -C

test report if any (to be attached) c) Deviation from the test methods as

Prescribed in relevant ASTM/ISO/BIS/

Work Instructions, If any-

: Nil

hisey-02.04,204 Mr. Pinaki Chatterjee (Technical Manager) AUTHORISED SIGNATORY

(Quality Manager) AUTHORISED SIGNATORY

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PART C: TEST RESULTS

ANALYSIS REPORT

Page: 03 of 04

Report No: 01146 Date: 02.04.2024

SI. No	Name of the Test	Test Method/Standard	Unit	Results obtained	Specified Requirements			
5.	Acute Ecotoxic Effects to earthworm							
a.	Survival of adult earthworm at the end of 7 days	Cl. 6.4.4 of ISO 17088-2021 (Annex D)	%	100	> 90% of those from the corresponding blank compost			
b.	Survival of adult earthworm at the end of 14 days		%	100				
c.	Biomass at the end of 14 days		%	98.4				
6.	Chronic Ecotoxic Effects to earthworm							
a.	Survival of adult earthworm at the end of 28 days	Cl. 6.4.5 of ISO 17088-2021 (Annex E)	%	100	> 90% of those from the corresponding blank compost			
b.	Offspring at the end of 56 days		%	100				
c.	Biomass at the end of 56 days		%	94.3				

Note: The detailed observation on biodegradability test is enclosed as Annexure-I.

Mr.Pinaki Chatterjee (Technical Manager) AUTHORISED SIGNATORY

(Quality Manager) AUTHORISED SIGNATORY



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PART C: TEST RESULTS

सिपेट CIPET

ANALYSIS REPORT

Page: 02 of 04

Report No : 01146 Date : 02.04.2024

	1	-		Date : 02.04.2024			
Sl. No	Name of the Test	Test Method/Standard	Unit	Results Obtained	Specified Requirements		
	Sample Details: "Biodegradable carry bags in different size", Sample ID: Biodegradable carry bags — as stated by the party.						
1.	Material Identification	FTIR/DSC		Polylactic Acid (PLA) & Polybutylene adipate terephthalate (PBAT) based material			
2.	Disintegration (Dry mass remains in 2 mm sieve after 84 days)	Cl. 6.2 of ISO 17088:2021	%	8.08	Not more than 10% of its original dry mass		
3.	Ultimate aerobic Biodegradation (with reference to 100% degradation of positive reference)	Cl. 6.3.1 of ISO 17088:2021 ISO:14855-1	%	91.44 (at the end of 153 days)	> 90 (at the end of the test period not more than 180 days.)		
4.	Plant Growth study a) Monocotyledon (Rice) % Seed Emergence	Cl. 6.4.3 of ISO 17088:2021 (Annex C)					
	b) Dicotyledon		%	93.62	> 90		
	(Mung) % Seed Emergence		%	96.34	> 90		

Mr.Pinaki Chatterjee (Technical Manager) AUTHORISED SIGNATORY

Dr. Akshalya Kumar Palai (Quality Manager) AUTHORISED SIGNATORY सिपेट CIPET

Ecofriendly biodegradable Products & Machinery

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Page : 04 of 04

ANALYSIS REPORT

Report No.: 01146

PART C: TEST RESULTS Date: 0								
SI. No	Name of the Test	Test Method/ Standard	Unit	Results obtained	Specified Requirements (*)			
7.	Heavy metals concentration							
a	Arsenic (As)	ISO 17088: 2021		0.05	10			
b	Cadmium (Cd)			1.63	5			
c	Chromium (Cr)			2.12	50			
d	Copper (Cu)			0.84	300			
e	Lead (Pb)		mg/kg	1.68	100			
f	Mercury (Hg)			0.01	0.15			
g	Nickel (Ni)			0.76	50			
h	Zinc (Zn)			11.96	1000			

(*) - Based on the solid waste management Rules, 2016 notified on 08th April 2016 by Ministry of Environment, Forests & Climate Change, Government of India.

PART D: REMARKS: NIL

- Note: 1. This Test Report / Certificate is issued only for the samples submitted to CIPET:SARP-LARPM.

 - The results stated above related only to the items tested.
 The quality of the subsequent production lot has to be ensured by the purchaser.
 - 4. This Test Report shall not be reproduced except in full without the written approval of the laboratory.
 - 5. Any anomaly/discrepancy in this report should be brought to the notice of CIPET:SARP-LARPM within 30 days from the date of issue.
 - 6. Subcontracted Tests (if any): Nil.

** End of the Report **

Mr. Pinaki Chatterjee (Technical Manager) AUTHORISED SIGNATORY

(Quality Manager) AUTHORISED SIGNATORY